

ECO Series Chlorinator

ECO 25



SAFETY – IF IN ANY DOUBT ABOUT THE SAFETY OF THE UNIT OR IF THE UNIT MALFUNCTIONS THEN PLEASE TURN OFF POWER TO THE UNIT AT THE POWER POINT AND DISCONNECT THE POWERCORD AND CALL FOR SERVICE. PLEASE NOTE THAT DANGEROUS VOLTAGES ARE ALWAYS PRESENT INSIDE THE UNIT, IRRESPECTIVE OF THE SETTING OF THE FRONT PANEL SWITCHES OR TIME CLOCK.



SAFETY – STORAGE OF CHEMICALS

NEVER STORE CHLORINE & HYDROCHLORIC ACID IN THE SAME AREA!

They are both very active chemicals and can react, if accidentally mixed, with explosive results.



SERVICING SHOULD ONLY BE ATTEMPTED BY TRAINED TECHNICIANS. UNTRAINED PERSONNEL SHOULD NOT ATTEMPT TO REMOVE THE COVER OF THE POWER PACK.

LOCATION AND INSTALLATION

To ensure compliance with regulations, safety in operation and long-term reliability please observe the following:

- Unit to be installed by qualified personnel.
- Power Pack to be installed according to AS/NZ 3000:2000 and located outside pool Zone 2 area.
- Warranty is null and void if it is installed in direct sunlight or enclosed in a hot area. Adequate ventilation must be provided around the Power Pack.
- Protection to be provided from inclement weather.

1. POOL WATER PREPARATION

- a. The ECO Series Chlorinator's requires 5000ppm of Salt to operate in a temperate climate.
- b. The salt **must be dissolved completely before the chlorinator is turned on.**

2. MOUNT THE POWER PACK

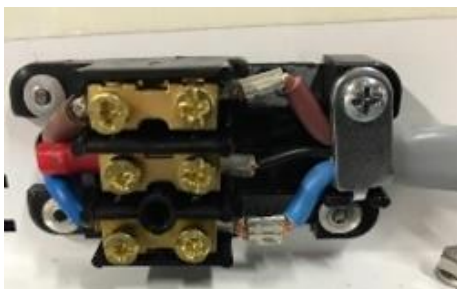
- a. Screw mounting bracket to wall or post with slots facing upwards and within 1.5 meters of the power outlet and within 1.5 meters of the filter's return to Pool Line.
- b. Place back of Power Pack to mounting bracket and slot into place.
- c. **NOTE: DO NOT MOUNT IN DIRECT SUNLIGHT**

3. INSTALLATION OF THE CELL

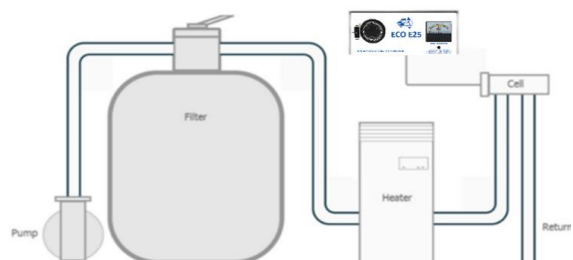
Determine Filter Return to Pool Line.

- a. Cell must be in a horizontal position with inlet and outlet sockets facing downwards as per diagram.
- b. Cell must be installed after the heater (where fitted) and Solar Systems. Pool cleaner pump motors that draw water from the return to pool line should be fitted after the Cell for correct pool chlorination.
- c. **CAUTION:** It is very important that no gas generated from the Cell can find its way back into the Filter Pump, Heater, Solar Systems or Spa Blowers.
- d. When position to install cell has been decided, turn off the filter and CLOSE OFF VALVES.
- e. If the Return to pool line is 40mm pipe, use 50-40mm reducers provided. If 50mm pipe, glue pipe/fitting direct to inlet and outlet ports.
- f. Connect the cell power lead to the base of the Chlorinator as illustrated below.

Cell Connection



Installation Diagram



OPERATION / START UP PROCEDURE

1. Turn on Main/s Power supply.
2. Set Time clock and operating times.
3. Set *Power Switch* to "AUTO" position.
4. Adjust *Chlorine Level Knob* to desired green sector after start up by turning clockwise.
5. Pump and Chlorinator will commence operation when the time-clock setting reaches "ON" position.

NOTE: You may notice dim flashing within the chlorinator during operation at night. This indicates normal operation.

SETTING THE TIMER



This 24-hour timer controls the Pump / Filter / Chlorinator which is switched ON and OFF by the position of the black tappets. The chlorinator / pump is ON when the black triangle points to the tappets that have been pushed to the outer perimeter of the time face and OFF when the black triangle points to the tappets that are closer to the numbers on the timer face. Each tappet represents 15 minutes.

The triangle is located at the 2 o'clock (14) position on this picture and should be pointing to current time (24 hour).

"AUTO" - for normal operation.

"ON" - for continuous running (overrides timer).

"OFF" - Pump / Chlorinator will cease to operate.

UNDERSTANDING THE CHLORINE MONITOR



The Chlorine Monitor is an Amp meter and indicates the Chlorine output of your Aquajoy Chlorinator. It does NOT relate to pH control or residual Chlorine in your pool.

Allow at least 7 DAYS on your pumping program for the pool and cell to "settle in" before placing reliance on the monitor as certain slow chemical changes take place in the initial salt charging.

The Chlorine Monitor is the "CENTRE ZERO" type. For no output to the cell the needle is in the vertical, CENTRE position. The meter alternates between the (+) and (-) positions for each alternate output cycle indicating that the cell is being automatically self-cleaned. The Eco Series chlorinator reverses polarity to the cell approximately every 3 hours, which enables its cleaning process. The cleaning process will perform best in a pool with its pH kept below 7.8.

The Eco E25 chlorinator is available in One (1) Model to suit the maximum of 75,000 Litres capacity of your pool.

A summary of the above information will be indicated as in the following when the output control is set to maximum:

- | | |
|------------------------|---|
| Yellow (Less than 50%) | 1. Insufficient conductivity due to Calcium build up on Cell plates or Salt level too low.
2. Very low pool temperature. |
| Green (50% - 100%) | Normal |
| Red (Over - 100%) | 1. Salt level reaching maximum (over 6000 ppm) and or
2. Higher water temperature (heated pool) |

NOTE: *The chlorine monitor is factory calibrated at 25 degrees Celsius water temperature. Higher temperatures may increase output passed 100%.*

SERVICE – CHECK LIST

BEFORE PICKING UP THE TELEPHONE

**HAVE YOU COMPLETED THE FOLLOWING
CHECK LIST?**

1. Is my pH correct?
2. Is my salt level correct?
3. Are my electrodes clean (Cell)?
4. Am I running the chlorinator long enough?
5. Have I added stabilizer?
6. Have I read my Aquajoy instructions correctly?

Should your Pump Motor fail, or other problems do not allow you to operate your Aquajoy Chlorinator in the normal manner, Sodium Hypochlorite (liquid chlorine) may be added to keep the pool sterile until the malfunction is corrected.

WARRANTY

For a period of 24 months from the date of purchase JOY POOL SYSTEMS warrants to the original purchaser that the AQUAJOY CHLORINATION UNIT shall be free from defects in materials and workmanship. The Cell carries a additional 12 Months *Pro Rata replacement warranty. This unit is not suitable for any form of Commercial, Strata and Communal installations. If installed in these applications warranty is void. The Warranty shall be void if the unit's case or cabinet has been opened or altered or modified during this period. If a defect should occur the unit must be **RETURNED** to JOY POOL SYSTEMS and PROOF OF PURCHASE presented.

Purchases sole and exclusively remedy in the event of defect is expressly limited to correction of the defect by adjustment, repair or replacement at JOY POOL SYSTEMS election and sole expense, except there shall be no obligation to repair items which by their nature are expendable. Such items include electrodes and rectifier devices.

JOY POOL SYSTEMS shall not be liable for loss of profits or benefits, indirect, special, consequential or other similar damages arising out of any breach of warranty of otherwise.

PLEASE NOTE: Labour and or service calls are not included in this warranty. No replacement parts will be supplied prior to the return of any faulty parts. Freight on returns is the responsibility of the purchaser.

Warranties shall be void if correct installation is not adhered to as outlined in the installation procedures.

Warranties shall be void if wired incorrectly. It is the owner's responsibility to ensure correct wiring at the time of installation.

Warranties shall be void if cell exhibits signs of excessive acid exposure, improper cleaning with overly strong acid concentrations, or failure to fully rinse off cleaning solutions, including from the O-rings and plastic components.

Warranties shall be void if cell anode electrodes are engulfed in deposits and the owner fails to remove such deposits.

Warranties shall be void if the pool size exceeds the rated Cell size or salt levels are less than 4000 p.p.m.

*Pro Rata applies from completion of original 24 months warranty.

NOTE:

Unit must be returned for service to:

JOY POOL SYSTEMS

ACN 141 035 172 ABN 66 141 035 172

Unit 21/2 Richard Close, North Rocks NSW 2151 Australia

Telephone: +61 2 9630 5011 Fax: +61 2 9683 4750

Email: sales@aquajoy.com.au Website: www.aquajoy.com.au

Aquajoy Eco Series

Installation and warranty sheets



Swimming Pool
Saltwater Chlorination
BY JOY POOL SYSTEMS

Pioneers in Salt Water Chlorination since 1989

www.aquajoy.com.au

Proudly built in North Rocks, New South Wales, Australia.